

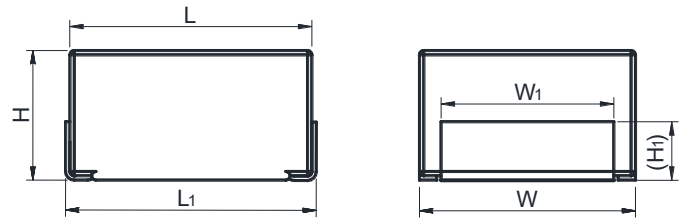
# Miniature Fuses

Surface Mount Fuse-links (SMFL)

SCF61011 Series, Ceramic Case



## Dimensions (mm)



| L          | L <sub>1</sub> | H         | H <sub>1</sub> | W          | W <sub>1</sub> |
|------------|----------------|-----------|----------------|------------|----------------|
| 11.2 ± 1.0 | 12.0 ± 1.0     | 6.0 ± 0.5 | (2)            | 10.0 ± 1.0 | 8.0 ± 0.5      |

## Features

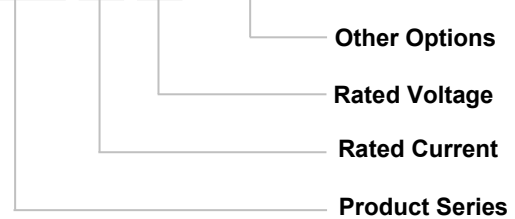
- 6 x 10 x 11.2 mm Surface Mount Package
- Current Rating: 30 A to 125 A
- Voltage Rating: Up to 125 VDC
- Designed to UL248-14
- RoHS and REACH Compliant, Pb Free

## Applications

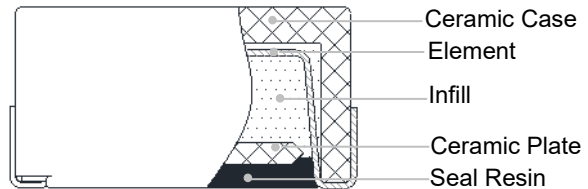
- Servers and Back Planes
- Power Distributions Units (PDUs)
- Power Tools
- Drones
- High-power Battery Systems
- UPS/Routers
- E-Bike

## Part Numbering System

SCF6101160A125V - 001



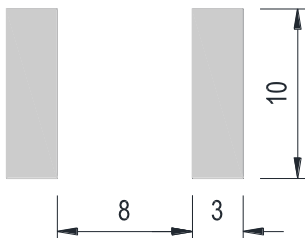
## Structure Diagram



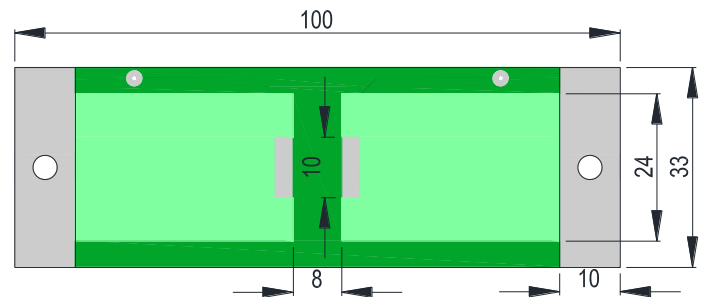
## Agency Approvals

| Agency Symbol | The file No. and certification No. obtained by SETsafe SETfuse | Ampere Range |
|---------------|----------------------------------------------------------------|--------------|
|               | Pending                                                        | 30 A - 125 A |

## Recommended Pad Layout (mm)



## Standard Test Board (mm)



Note:

Test Board: 1.6 mm FR4 PCB

Copper Thickness:

0.105 mm (3 oz.) for 30 A - 50 A,

0.210 mm (6 oz.) for 60 A - 125 A

# Miniature Fuses

## Surface Mount Fuse-links (SMFL)

## SCF61011 Series, Ceramic Case

### Specifications

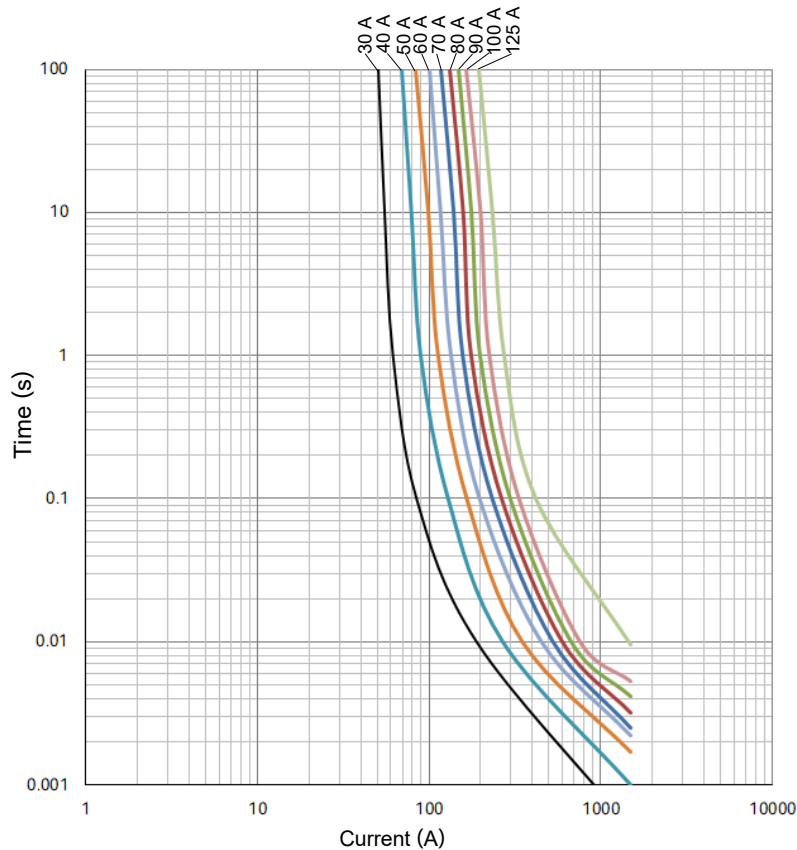
| Series   | Rated Current | Rated Breaking Capacity | Average Typical Melting $I^2t^a$ | Voltage Drop | Agency Approvals | RoHS REACH Pb Free |
|----------|---------------|-------------------------|----------------------------------|--------------|------------------|--------------------|
|          | (A)           |                         |                                  |              | cURus            |                    |
| SCF61011 | 30            | 1000A@125VDC            | 420                              | 100          | ○                | ●                  |
| SCF61011 | 40            | 500A@115DC              | 825                              | 100          | ○                | ●                  |
| SCF61011 | 50            | 1500A@75VDC             | 1,900                            | 100          | ○                | ●                  |
| SCF61011 | 60            | 6000A@24VDC             | 2,850                            | 100          | ○                | ●                  |
| SCF61011 | 70            | 1000A@100VDC            | 3,000                            | 100          | ○                | ●                  |
| SCF61011 | 80            |                         | 3,850                            | 100          | ○                | ●                  |
| SCF61011 | 90            |                         | 5,050                            | 100          | ○                | ●                  |
| SCF61011 | 100           |                         | 7,200                            | 100          | ○                | ●                  |
| SCF61011 | 125           | 6000A@24VDC             | 13,000                           | 110          | ○                | ●                  |

Remark: 1. RoHS and REACH Compliant . 2. "○": Pending. 3.  $I^2t$  value is measured at 1,500 A. For more detailed technical parameters, please consult SET technical support assistance.

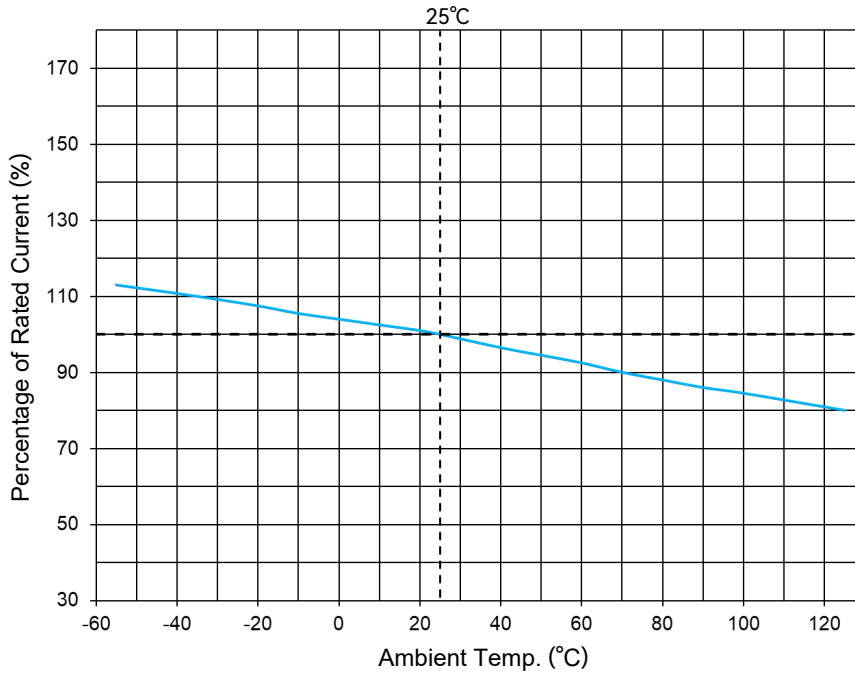
### Time/Current Characteristic

| % of Ampere Rating | Ampere Rating | Opening Time     |
|--------------------|---------------|------------------|
| 100%               | 30 A - 125 A  | 1 hours, Min.    |
| 200%               | 30 A - 125 A  | 60 seconds, Max. |

### Time Current Curve (For Reference Only)



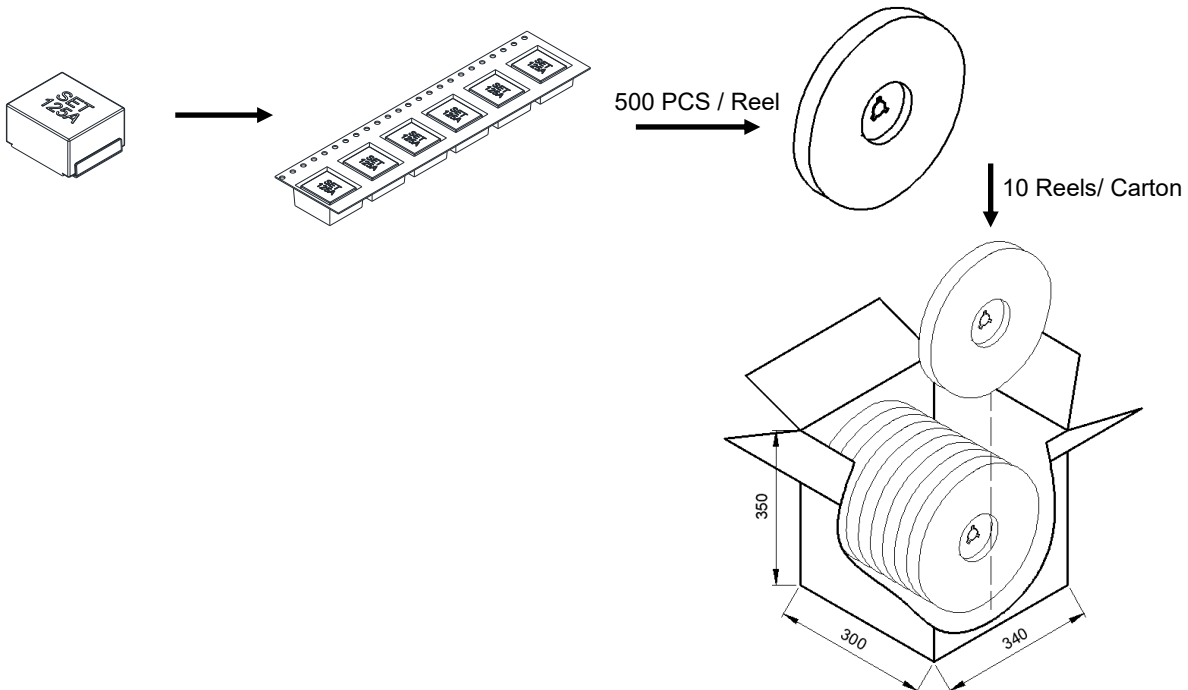
**Rated Current Derating Curve (For Reference Only)**



Note:  
Rerating depicted in this curve is in addition to the standard of 25% for continuous operation.  
Example: For continuous operation at 50°C, the fuse should be re-rated as:  $I = (0.75) * (0.95) * I_N = 0.7125 I_N$

**Packaging Information**

All dimensions in mm



| Item              | Reel      | Carton |
|-------------------|-----------|--------|
| Q'ty (PCS)        | 500       | 5,000  |
| Gross Weight (kg) | 9.5 ± 10% |        |

Note: Packaging specification is according to IEC 60286, part 3.

### Glossary

| Item                                            | Description                                                                                                                                                                                                                                                                                                                               |
|-------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Fuse</b>                                     | <p>A device, by the fusing of one or more of its specially designed and proportioned components, opens the circuit in which it is inserted by breaking the current when this exceeds a given value for a sufficient time.</p> <p style="text-align: right;">—(IEC 60127)</p>                                                              |
| <b>Rated Current</b>                            | <p>The rated current of a fuse identifies its current-carrying capacity based on a controllable set of test conditions. Each fuse is marked with its rated current, this rating can be identified with a numeric, alpha, or color code mark.</p> <p style="text-align: right;">—(IEC 60127)</p>                                           |
| <b>Rated Voltage</b>                            | <p>A Max. open circuit voltage in which a fuse can be used, yet safely interrupt an overcurrent. Exceeding the voltage rating of a fuse impairs its ability to clear an overload or short circuit safely.</p> <p style="text-align: right;">—(IEC 60127)</p>                                                                              |
| <b>Ampere Squared Seconds <math>I^2t</math></b> | <p>The melting, arcing, or clearing integral of a fuse, termed <math>I^2t</math>, is the thermal energy required to melt, arc, or clear a specific current. It can be expressed as melting <math>I^2t</math>, arcing <math>I^2t</math> or the sum of them, clearing <math>I^2t</math>.</p> <p style="text-align: right;">—(IEC 60127)</p> |
| <b>Overload</b>                                 | <p>Can be classified as an overcurrent which exceeds the normal full load current of a circuit by 2 to 5 times its magnitude and stays within the normal current path.</p> <p style="text-align: right;">—(UL 248)</p>                                                                                                                    |
| <b>Overcurrent</b>                              | <p>A condition which exists in an electrical circuit when the normal load current is exceeded. Overcurrent take on two separate characteristics—overloads and short circuits.</p> <p style="text-align: right;">—(UL 248)</p>                                                                                                             |
| <b>Short Circuit</b>                            | <p>An overcurrent that leaves the normal current path and greatly exceeds the normal full load current of the circuit by a factor of tens, hundreds, or thousands times.</p> <p style="text-align: right;">—(UL 248)</p>                                                                                                                  |
| <b>Breaking Capacity of a Fuse-link</b>         | <p>Value (r.m.s. for AC) of prospective current that a fuse-link is capable of breaking at a stated voltage under prescribed conditions of use and behaviour.</p> <p style="text-align: right;">—(IEC 60127)</p>                                                                                                                          |



# ATTENTION

## Inspection

### Cold Resistance Test

- Applied current shall be less than 10% of rated current, at ambient Temp. of  $(23\pm 2)$  °C.
- 4-Wire Resistance Measurement.

## Usage

- Do not touch the fuse body or lead wire when power on, avoiding scald or electric shock.
- The air pressure is 80 kPa to 106 kPa, corresponding to the altitude of +2000 m to -500 m.

## Replacement

For safety reasons, the Fuse is a non-resettable product, please ensure that the alternative Fuse is the same type when replace it.

## Storage

Fuse storage should avoid high temperature, high humidity, direct sunlight, and corrosive gases, so as not to affect the solderability of the lead wire. Please use them up within 1 year after receiving the goods.

## Installation

Do not apply mechanical stress to the fuse body during or after the installation.

## Installation Position

Do not install the fuse on an assembly that may often subject to severe continuous vibration or with corrosive gases ( $\text{NH}_3$ ,  $\text{SO}_2$ ,  $\text{Cl}_2$  etc.).

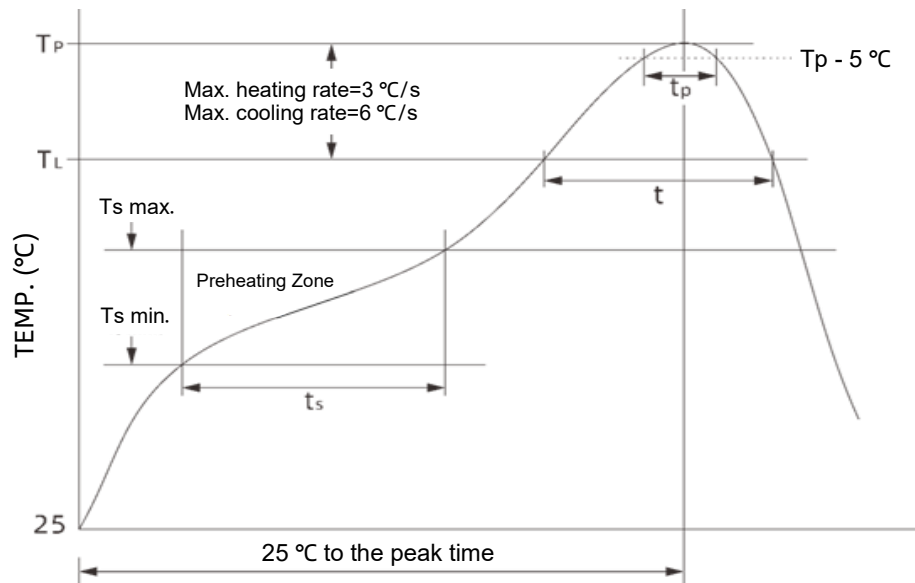
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## Soldering Parameters

Reflow soldering Parameters (For Reference Only)



| Item                                                            | Parameters   | Item                                                   | Parameters      |
|-----------------------------------------------------------------|--------------|--------------------------------------------------------|-----------------|
| Preheat_Min. Temp. ( $T_{s \text{ min.}}$ )                     | 150 °C       | Liquid Phase Time ( $t$ )                              | 60 s ~ 150 s    |
| Preheat_Max. Temp. ( $T_{s \text{ max.}}$ )                     | 200 °C       | Peak Temp. ( $T_p$ )                                   | 255 °C ~ 260 °C |
| Time ( $T_{s \text{ min.}}$ to $T_{s \text{ max.}}$ ) ( $t_s$ ) | 60 s ~ 120 s | Duration Of Peak Temp. Within 5 °C ( $t_p$ )           | 20 s ~ 40 s     |
| Average Heating Rate ( $T_{s \text{ min.}}$ to $T_p$ )          | 3 °C/s, Max. | Average Cooling Rate ( $T_p$ to $T_{s \text{ max.}}$ ) | 6 °C/s, Max.    |
| Liquid Phase Temperature ( $T_L$ )                              | 217 °C       | Time From 25 °C To Peak Temp.                          | 8 minutes, Max. |

### Recommended Soldering Parameters

Solder Iron Temp.: (350 ± 5)°C

Soldering Time: 5 seconds, Max.