

TFMOV

Thermally Protected Varistors



Features

- Thermal Protection, High Reliability
- Small Size
- Remote Signal Contact for Failure Indication (Optional)
- High Energy Capacity
- Epoxy Sealing Material, Flame-retardant to V0 (UL 94)
- Comply with UL 1449 / IEC 61643-11

Applications

- Telecom Equipment
- String Inverter in Photovoltaic System
- AC / DC Power Supply
- Uninterruptable Power Supply (UPS)
- Surge Protective Device (SPD)
- Electric Meter
- Power Distribution Unit (PDU)

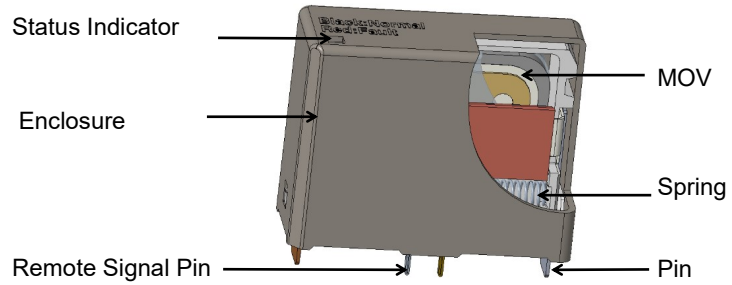
Thermal Fuse & MOV (TFMOV) Feature & Model List Overview

		13		17		Page	
						Model	
						Maximum Continuous Operating Voltage U_n (V)	
Rated Voltage U_n (V)							
690V	600V		○		TFMOV20M750	750	1000
			TFMOV10M680		TFMOV20M680	680	895
			TFMOV10M625		TFMOV20M625	625	825
480V			TFMOV10M550		TFMOV20M550	550	745
	400V		TFMOV10M510		TFMOV20M510	510	670
347V			TFMOV10M460		TFMOV20M460	460	615
			TFMOV10M420		TFMOV20M420	420	560
	254		TFMOV10M385		TFMOV20M385	385	505
	277V		TFMOV10M350		TFMOV20M350	350	460
220			TFMOV10M320		TFMOV20M320	320	415
230V			TFMOV10M300		TFMOV20M300	300	385
	300V		TFMOV10M275		TFMOV20M275	275	350
			TFMOV10M250		TFMOV20M250	250	320
	120		TFMOV10M230		TFMOV20M230	230	300
	130V		TFMOV10M210		TFMOV20M210	210	275
			TFMOV10M190		TFMOV20M190	190	250
			TFMOV10M175		TFMOV20M175	175	225
			TFMOV10M150		TFMOV20M150	150	200
110V	110V		TFMOV10M140		TFMOV20M140	140	180
			TFMOV10M130		TFMOV20M130	130	170
			TFMOV10M115		TFMOV20M115	115	150
	60V		TFMOV10M95		TFMOV20M95	95	125
48V	60V		TFMOV10M75		TFMOV20M75	75	100
	48V		TFMOV10M60		TFMOV20M60	60	85
	36V		TFMOV10M50		TFMOV20M50	50	65
			○			40	56
24V	24V		○		○	35	45
			○		○	30	38
			○		○	25	31
12V	12V		○		○	20	26
			○		○	17	22
AC	DC		10		20	AC	DC
						Nominal Discharge Current I_n (kA)	

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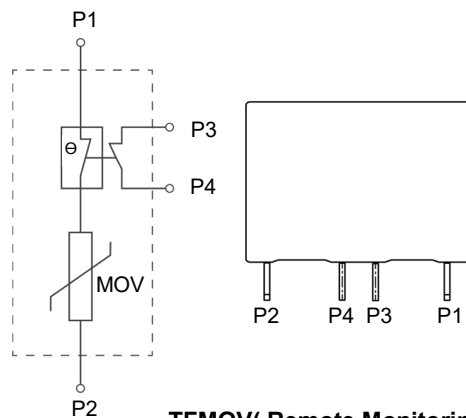
Description



**TFMOV(Remote Monitoring)
Mechanical trip**

TFMOV is a combination of varistors (MOV) and thermal protection component. Since varistor has the characteristics of aging or degrading; TFMOV can separate the varistor from the main circuitry by opening the thermal protection component when the varistor (MOV) degrades or fails. It is often used in which requires high reliability and weather withstanding, such as photovoltaic inverters, communication equipment, and power supplies in data centers, etc.

Schematics

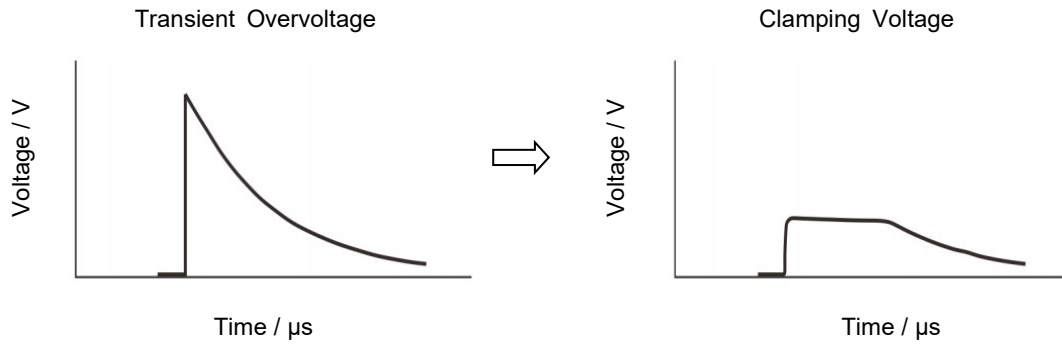


**TFMOV(Remote Monitoring)
Mechanical trip**

TFMOV

Thermally Protected Varistors

MOV Operation Principle



MOV Thermal Protection

Figure a is a surge protection circuit commonly used in power supplies. MOV is used to suppress the surge voltage and protect the subsequent circuit. There is a risk of burning when the varistor degrades or fails. In the high-reliability surge protection circuit of Figure b, in order to improve the safety of the circuit, a thermal protection varistor TFMOV is used as the surge voltage protection element. TFMOV is a combination of varistors (MOV) and thermal protection component. When the temperature of the MOV is abnormally exceeded, the thermal fuse will be opened first, so that the failure mode of the MOV appears to be open-circuit failure.

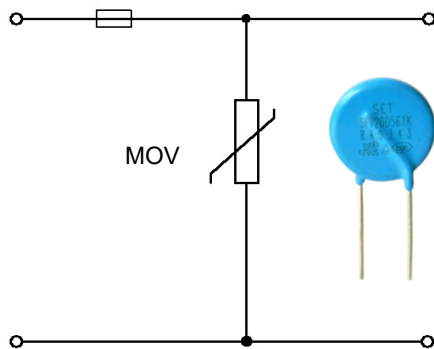


Figure a Typical surge protection circuit

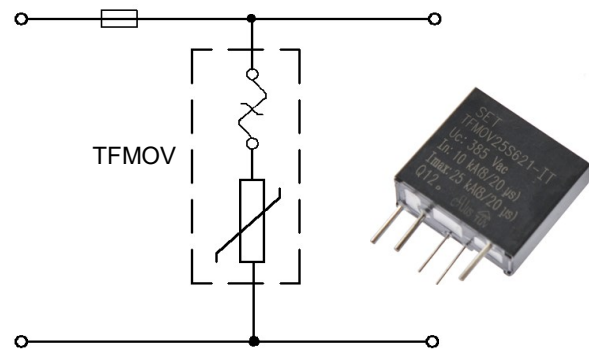
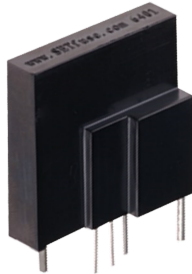


Figure b: High reliability surge protection circuit

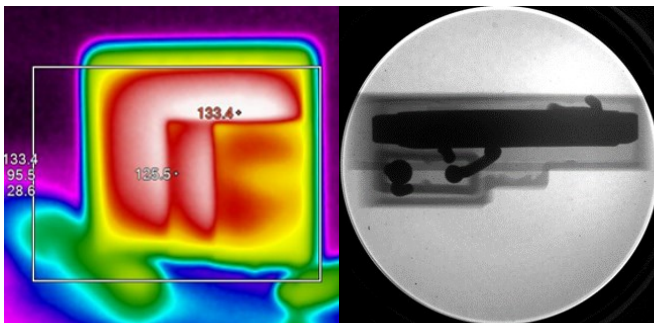
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Benefits



Safety

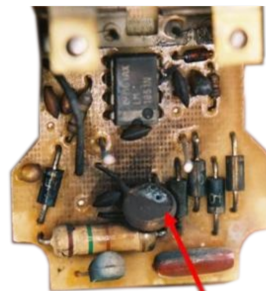


TFMOV Failure Simulation

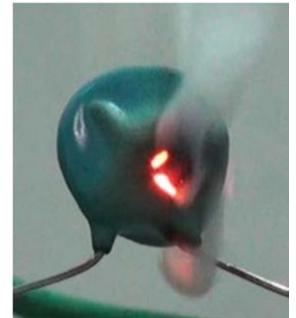
During the electrical performance degrading of varistor, the inbuilt ATCO will open the circuit when the leakage current of varistor increases to tens of micro Amperes. As shown in the figure above, this is a safe open circuit failure.



Hidden Danger



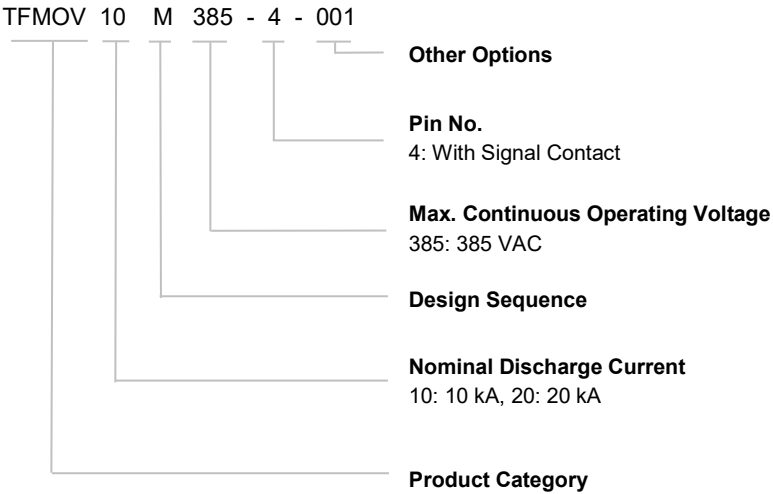
Hole in Varistor



MOV Failure Simulation

The electrical performance of varistor degrades with operating, mostly the varistor voltage drops, and leakage current increases. The heat accumulation can cause the temperature increase sharply and varistor results in thermal breakdown to short circuit status. It's very dangerous.

Part Numbering System

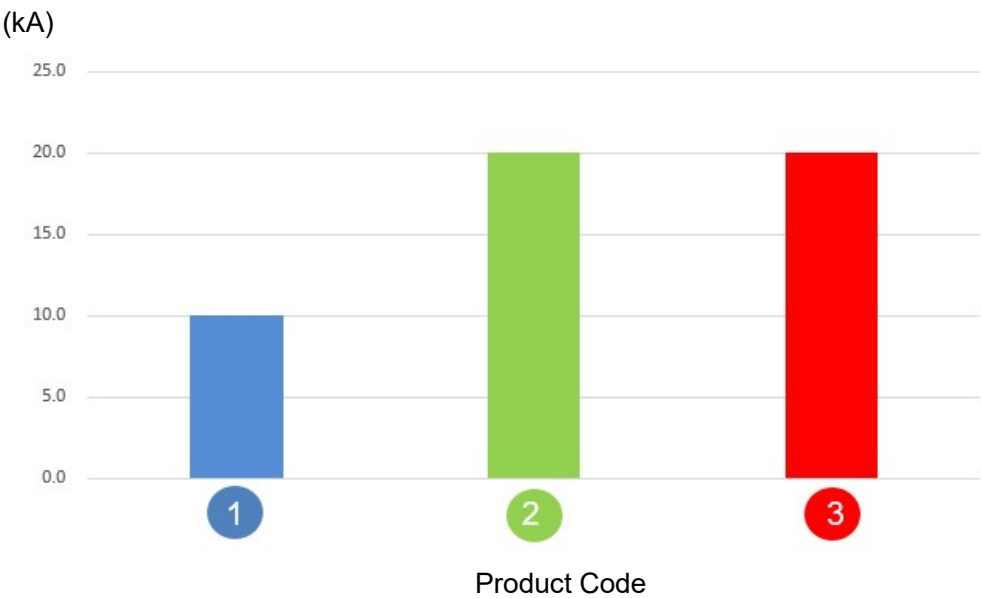


Note:
Pin number and other options are used only as identification codes for internal unique specifications and are not part of the product model

TFMOV

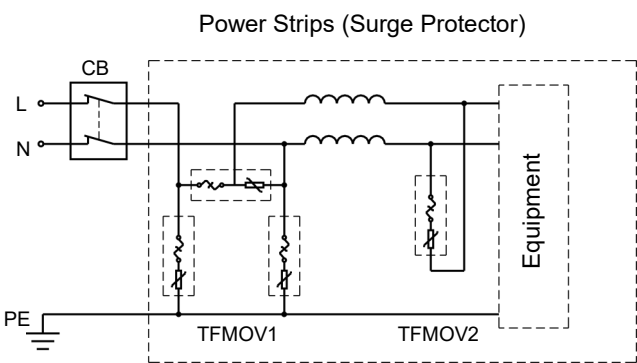
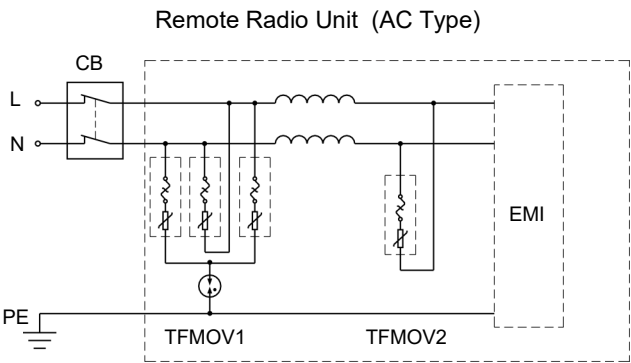
Thermally Protected Varistors

Nominal Discharge Current



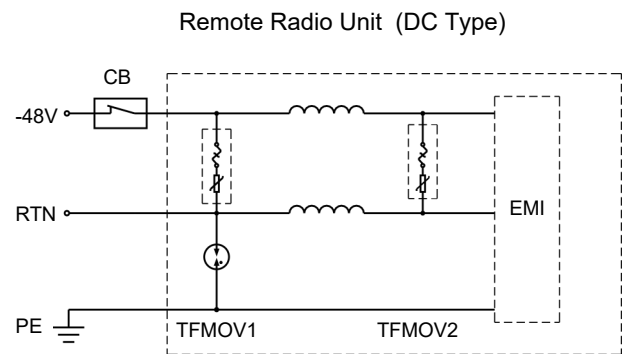
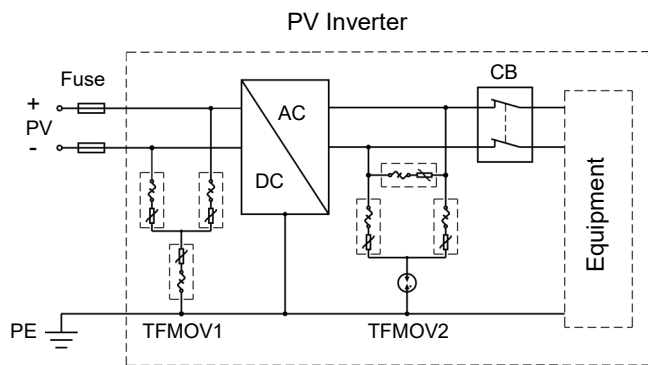
- 1 TFMOV10M Series
- 2 TFMOV20M Series
- 3 TFMOV25M Series

Application Options



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Thermally Protected Varistors



Design

When a single TFMOV surge capacity can't meet the requirement of customers, paralleling more TFMOVs is recommended. Due to its nonlinear current-voltage characteristics, please pay attention to below tips:

1. Use the TFMOV from the same manufacturer with same model to parallel.
2. Control the varistor voltage; Typically, the varistor voltage deviation should be less than 1% in the same group (between the Max and Min), and meet the next tip at the same time.
3. Calculate the average surge capacity for each TFMOV and keep a margin at least 10%.
4. Design the layout like Figure.2. to make sure the surge capacity is divided averagely.

The Design not Recommended

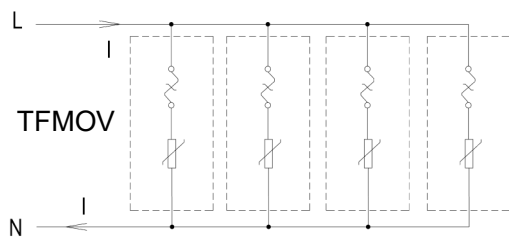


Figure .1

The Design Recommended

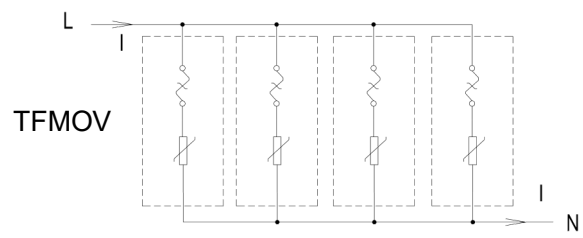


Figure .2

TFMOV

Thermally Protected Varistors

Agency Information

Agency Information		Standards	NO.	Category
	UL	UL 1449 4th Edition	E322662	VZCA2
	CUL	CSA C22.2 NO. 269, CSA ECN 516	E322662	VZCA8
	TUV	IEC/EN 61643-11, IEC/EN 61643-31	See the different models for details	
	CQC	GB 4943.1-2011, GB 8898-2011; GB/T 10193-1997, GB/T 10194-1997	See the different models for details	
	CE	IEC/EN 61643-11, IEC/EN 61643-31	See the different models for details	

Patents

Name	Region	Category	Patent NO.
Varistor with In-built Alloy-Type Thermal Fuse	China	Patent for Invention	ZL 200510044661.5
A Protection Pluggable Module with Over Current、Over Voltage、and Over Temperature Protection Function	China	Utility Model	ZL 201020244488.X
A Varistor with Double Protection Function	China	Utility Model	ZL 201020255481.8
Surge Protection Module Applicable for Power Strip	China	Utility Model	ZL 201120107173.5
A Surge Protection Module Applicable for Power Strip	China	Patent for Invention	ZL 201110092261.7
A New Type of Varistor and Surge Protective Device with Thermal Protection	China	Utility Mode	ZL 201420306127.1
A Surge Protective Device	China	Utility Modeel	ZL 201420415059.2
A Varistor and Thermal Protection Component Combination	China	Utility Mode	ZL 201520376567.9
合金型温度ヒューズ付のバリスタ	Japan	Utility Mode	3142835
Varistor with an Alloy-Type Temperature Fuse	Australia	Utility Mode	2007100456
Varistor with an Alloy-Type Temperature Fuse	Taiwan	Utility Model	M 300855
Varistor with an Alloy-type Temperature Fuse	Canada	Patent for Invention	2588819
Metal Oxide Varistor with Built-in Alloy-Type Temperature Fuse	USA	Patent for Invention	US 8780521
Varistor with In-built Alloy Type Thermal Fuse (with Housing)	USA	Patent for Invention	US 9355763

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Thermally Protected Varistors

Glossary

Item	Description
V_N	Nominal Varistor Voltage Voltage, at specified d.c. current used as a reference point in the component characteristic.
8/20 μ s	8/20 Current Impulse Current impulse with a nominal virtual front time of 8 μ s and a nominal time to half-value of 20 μ s. — (IEC 61643-11)
1.2/50 μ s	1.2/50 Voltage Impulse Voltage impulse with a nominal virtual front time of 1.2 μ s and a nominal time to half-value of 50 μ s. — (IEC 61643-11)
U_c	Maximum Continuous Operating Voltage Maximum r.m.s. voltage, which may be continuously applied to the SPD's mode of protection. — (IEC 61643-11)
I_n	Nominal Discharge Current Crest value of the current through the SPD having a current waveshape of 8/20. — (IEC 61643-11)
I_{imp}	Impulse Discharge Current for Class I Test Crest value of a discharge current through the SPD with specified charge transfer Q and specified energy W/R in the specified time. — (IEC 61643-11)
I_{max}	Maximum Discharge Current Crest value of a current through the SPD having an 8/20 waveshape and magnitude according to the manufacturers specification. I_{max} is equal to or greater than I_n . — (IEC 61643-11)
V_c	Clamping Voltage Peak voltage developed across the varistor terminations under standard atmospheric conditions, when passing an 8/20 μ s class current pulse.
C_v	Capacitance Capacitance across the MOV measured at a specified frequency and voltage.
Modes of protection	Mode of protection of an SPD An intended current path, between terminals that contains protective components, e.g. line-to-line, line-to-earth, line-to-neutral, neutral-to-earth. — (IEC 61643-11)
U_p	Voltage Protection Level Maximum voltage to be expected at the SPD terminals due to an impulse stress with defined voltage steepness and an impulse stress with a discharge current with given amplitude and waveshape. — (IEC 61643-11)
IP	Degree of protection of enclosure Classification preceded by the symbol IP indicating the extent of protection provided by an enclosure against access to hazardous parts, against ingress of solid foreign objects and possibly harmful ingress of water — (IEC 61643-11)

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ATTENTION

Usage

1. The voltage applied continuously to the TFMOV can not exceed its maximum continuous operating voltage U_c .
2. When atmosphere press is from 45 kPa to 106 kPa, the related altitude shall be from 5000 meters to - 500 meters.
3. Do not touch the product body or pins directly when power is on, to avoid electric shock.
4. Do not clean the TFMOV with strong polar solvent such as ketone, esters, benzene, halogenated hydrocarbon, to avoid damaging the enclosure.
6. It should have a reliable grounding when using these products.

Replacement

TFMOV is a non-repairable product. For safety sake, please use equivalent TFMOV for replacement.

Storage

Do not store TFMOV at high temperature, high humidity or corrosive gas environment. To avoid reducing the solderability of the pins, please use them up within 1 year after receiving the goods.

Installation Position

Do not install the TFMOV on a place that may often suffer severe continuous vibration.

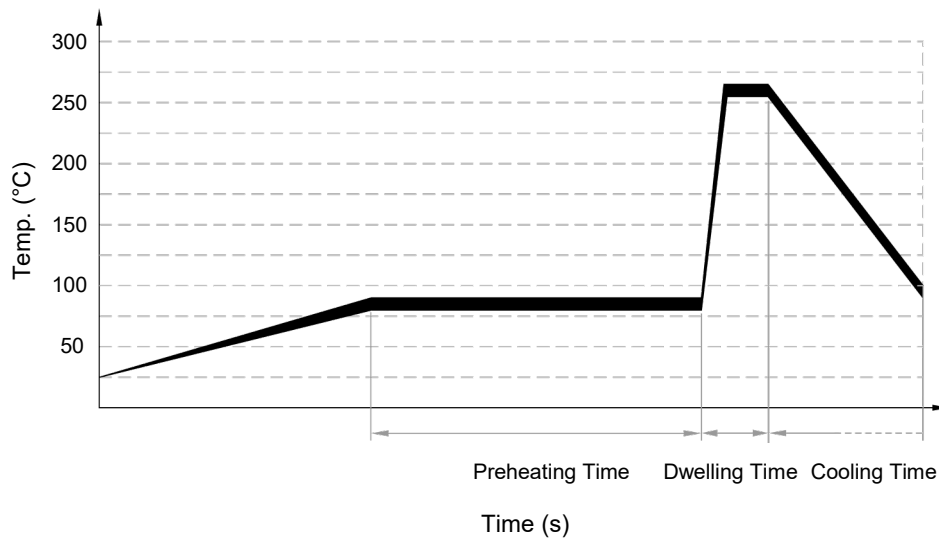
Mechanical Stress

Do not take violent action such as knocking when assembling to avoid mechanical damage.

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Wave Soldering Parameters (Reference)



Item	Temp. (°C)	Time (s)
Preheating	80 to 90	60 to 150
Dwelling	250 to 260	2 to 4

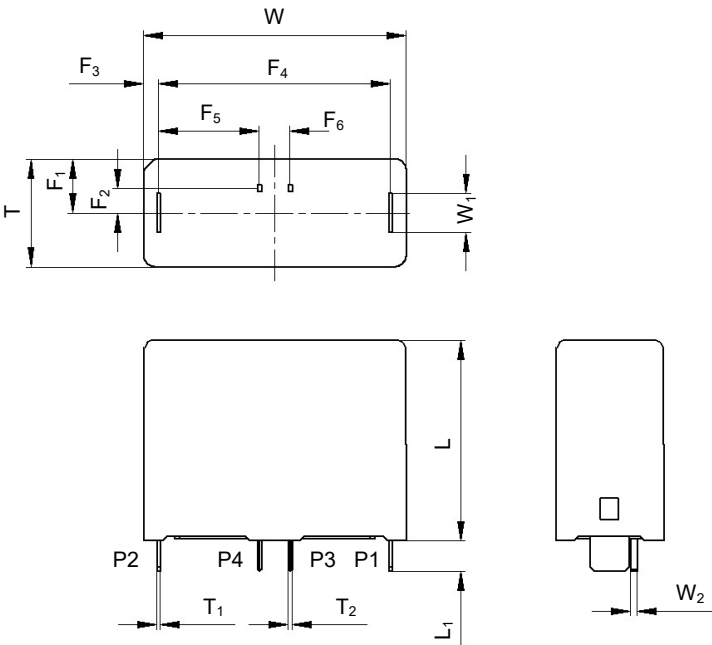
Recommended Hand-Soldering Parameters

Item	Condition
Iron Temperature	350 °C (Max.)
Soldering Time	4 seconds (Max.)
Distance between Soldering Point and the Bottom of Product	2 mm (Min.)

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TFMOV10M Series



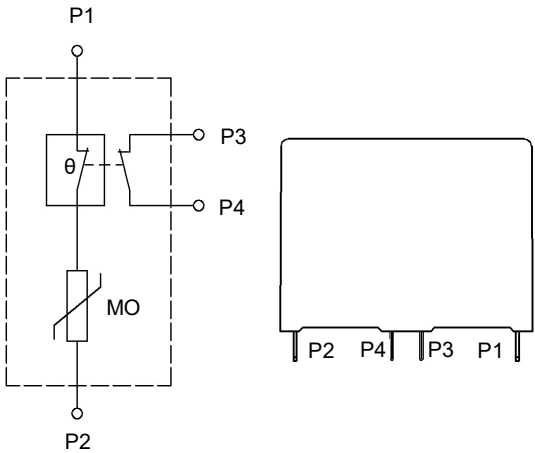
Note: Unit: mm
TFMOV10M625, TFMOV10M680: Thickness T is 16.0±1.0 mm

L	L ₁	W	W ₁	W ₂	T	T ₁
26.5±1.0	3.5±0.5	34.0±1.0	5.0±0.5	1.0±0.3	14.0±1.0	0.4±0.2
T ₂	F ₁	F ₂	F ₃	F ₄	F ₅	F ₆
0.5±0.2	7.0±0.5	3.3±0.5	2.0±0.5	30.0±0.5	13.0±0.5	4.0±0.5

Agency Approvals

Agency	Standards	No.
	UL1449	E322662
	EN 61643-11 EN 50539-11	J 50437564 R 50438698
	EN 61643-11 EN 50539-11	AN50473984 AN50473676
Environment	RoHS 2.0 & REACH	Compliant

Schematics



TFMOV

Thermally Protected Varistors

TFMOV10M Series

Specifications

Model	Nominal System Voltage	Nominal Varistor Voltage @1mA	Max. Continuous Operating Voltage		Nominal Discharge Current (8/20 μs)	Max. Discharge Current (8/20 μs)	Voltage Protection Level	SCCR	UL1449 4th			IEC/ EN 61643 -11	EN 5053 9-11
	U_n	V_N	MCOV		I_n	I_{max}	U_p						
	(VAC)	(V)	U_c (VAC)	U_{cpv} (VDC)	(kA)	(kA)	(V)	(kA)	AC Type 1AC	AC Type 4CA	DC Type 4CA	Class II	Class II
TFMOV10M50	24	82	50	-	10	25	360	-		●		●	
TFMOV10M60	48	100	60	-	10	25	400	-		●		●	
TFMOV10M75	60	120	75	-	10	25	400	-		●		●	
TFMOV10M95	60	150	95	-	10	25	450	-		●		●	
TFMOV10M115	108	180	115	-	10	25	500	-		●		●	
TFMOV10M130	120	200	130	-	10	25	550	-		●		●	
TFMOV10M140	120	220	140	-	10	25	600	-		●		●	
TFMOV10M150	120	240	150	-	10	25	600	-		●		●	
TFMOV10M175	120	270	175	-	10	25	700	200	●	●		●	
TFMOV10M190	120	300	190	-	10	25	750	-		●		●	
TFMOV10M210	120	330	210	-	10	25	800	-		●		●	
TFMOV10M230	120	360	230	-	10	25	900	-		●		●	
TFMOV10M250	220	390	250	-	10	25	1000	-		●		●	
TFMOV10M275	230	430	275	-	10	25	1100	-		●		●	
TFMOV10M300	230	470	300	-	10	25	1200	200	●	●		●	
TFMOV10M320	277	510	320	-	10	25	1300	-		●		●	
TFMOV10M350	277	560	350	-	10	25	1500	200	●	●		●	
TFMOV10M385	277	620	385	500	10	25	1500	-		●	●	●	●
TFMOV10M420	347	680	420	560	10	25	1800	150	●	●	●	●	●
TFMOV10M460	347	750	460	600	10	25	1800	-		●	●	●	●
TFMOV10M510	347	820	510	670	10	25	1800	-		●	●	●	●
TFMOV10M550	480	910	550	720	10	25	2500	150	●	●	●	●	●
TFMOV10M625	480	1000	625	800	10	25	2500	-		●	●	●	●
TFMOV10M680	480	1100	680	880	10	25	2500	-		●	●	●	●

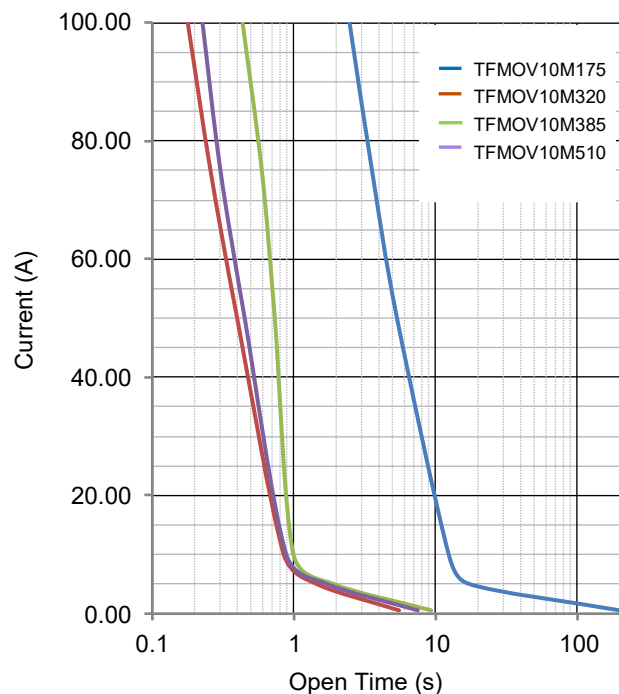
Note:

The Value of Voltage Protection Level (U_p) is determined according to IEC 61643-11:2011 clause 6.4.

Preferred values of voltage protection level (kV): 0.08, 0.09, 0.10, 0.12, 0.15, 0.22, 0.33, 0.4, 0.5, 0.6, 0.7, 0.8, 0.9, 1.0, 1.2, 1.5, 1.8, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0, 8.0, 10.

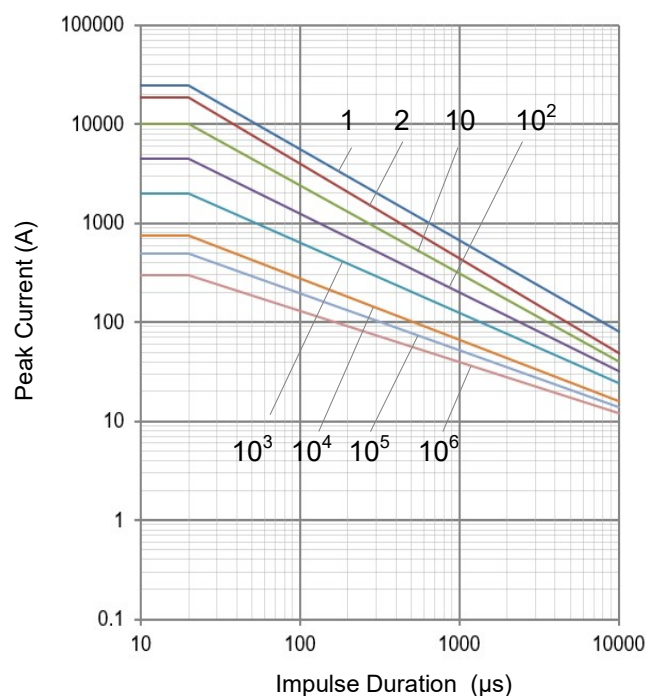
Performance Curve for Reference

Limited Current Test Curve (UL 1449 4th clause 44.4)



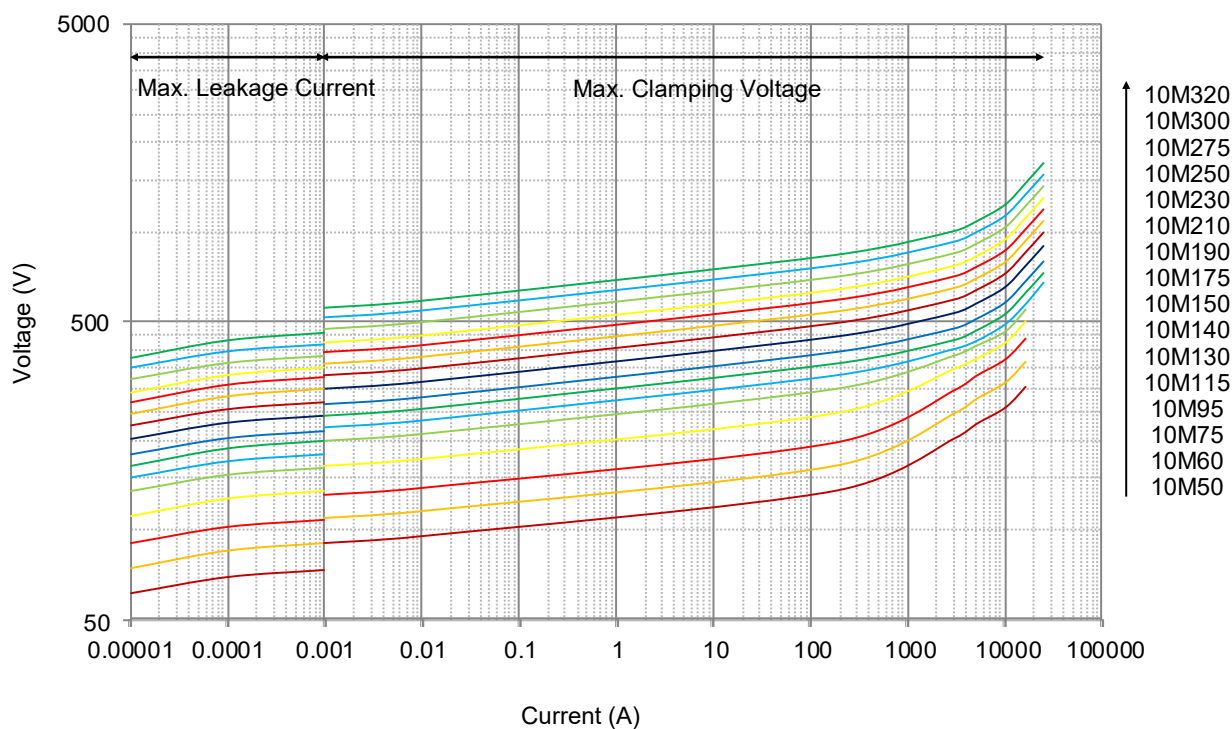
Note:
The limited current test curve is for reference only.

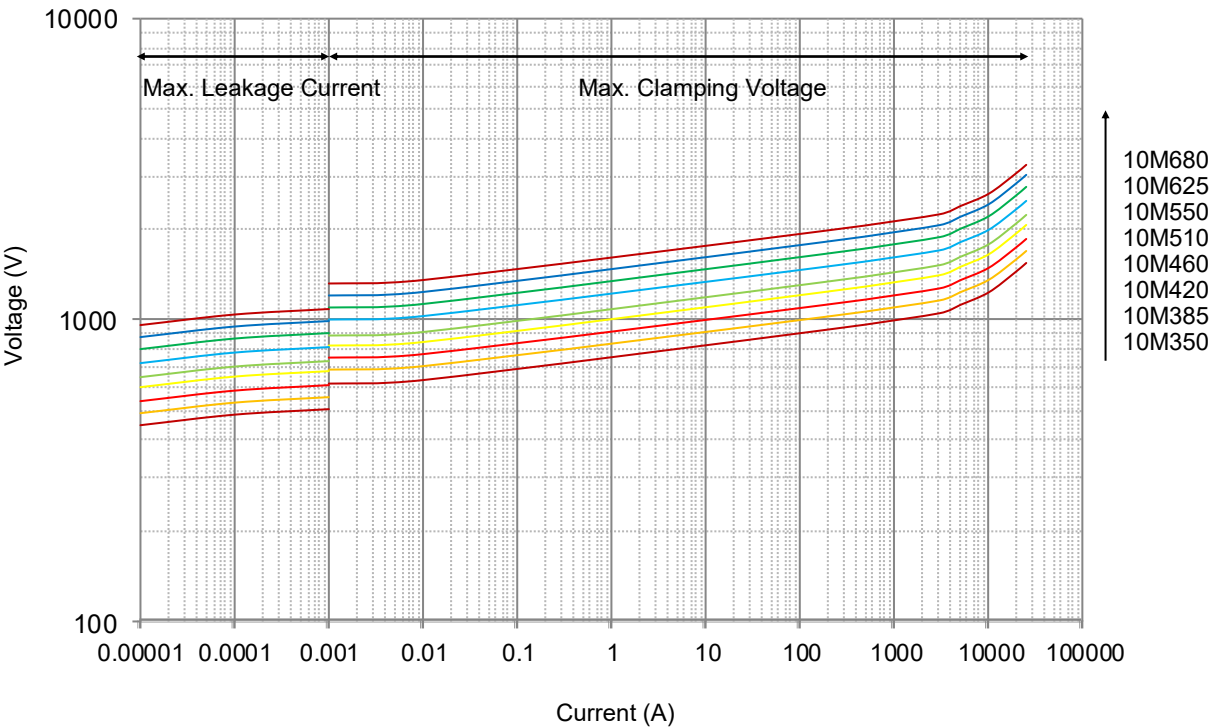
Max. Peak Current Derating Curve



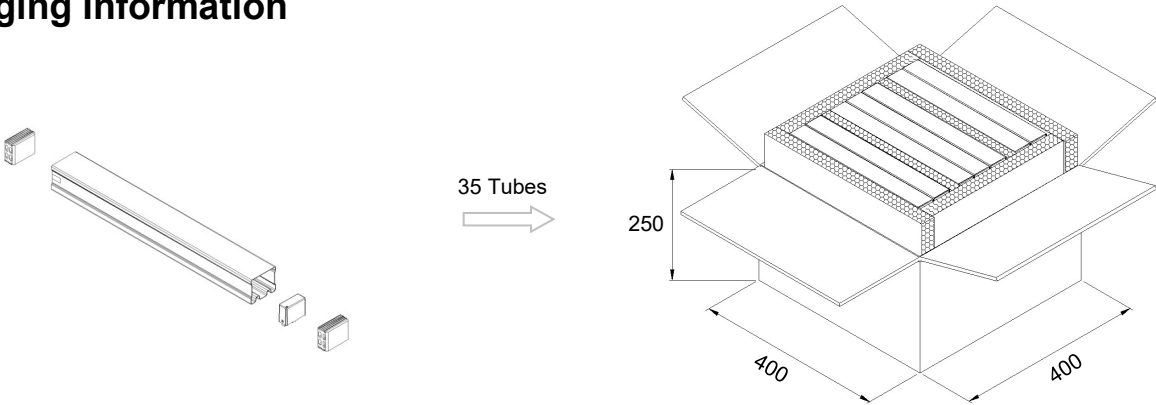
Note:
1, 2, 10, 10², 10³, 10⁴, 10⁵, 10⁶ Stand for number of repetitions.

Voltage-Current Characteristic Curves





Packaging Information



Unit: mm
Please contact us if you have special packaging requirements.

Item	Tube	Carton
Dimensions (mm)	40 × 34 × 314	400 × 400 × 250
Quantity (PCS)	20	700